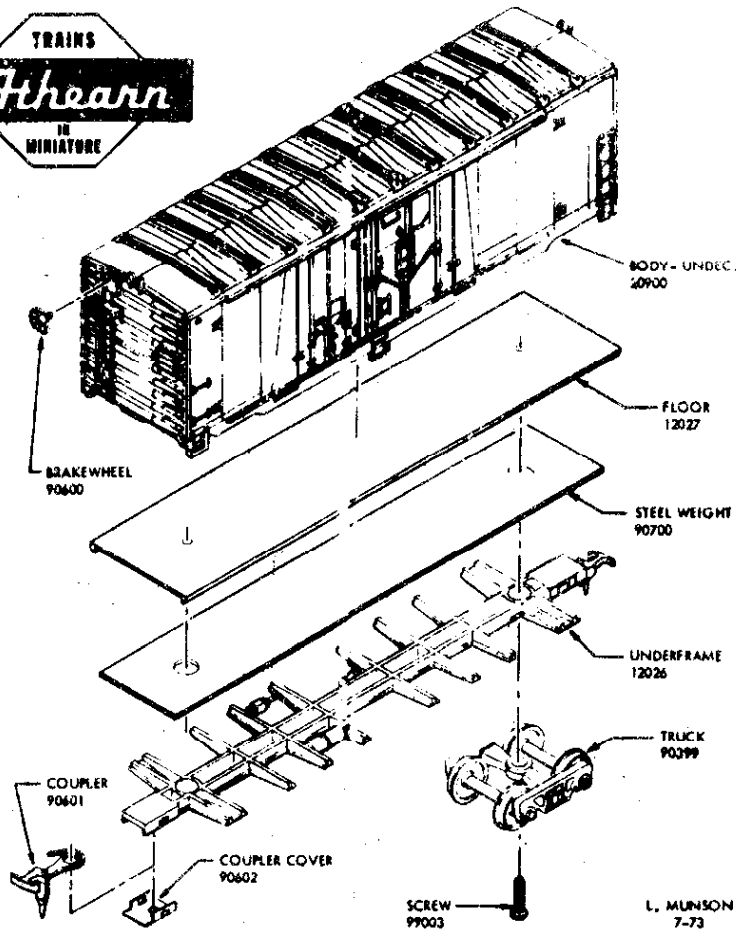


ASSEMBLY INSTRUCTIONS:

40' GRAIN LOADING BOX CAR



PART	NUMBER
BODY - UNDECORATED	20900
UNDERFRAME	12026
FLOOR	12027
TRUCK - HYATT ROLLER BEARING	PR. 90399
BRAKEWHEEL	DZ. 90600
COUPLER	PR. 90601
COUPLER COVER PLATE	DZ. 90602
STEEL WEIGHT	90700
R H SCREW - 2-56 X 5/16"	DZ. 99003